

# Heavy Vehicle Accreditation

## Service & Maintenance Records

## WEAR LIMITS AND SPECIFICATIONS

The following table of in-service tolerances and wear limits is to be applied when determining the roadworthiness of the vehicle. These indicate when repair and replacement is required.

You should conduct a review of the tolerance table listed below and mark any changes required for your vehicle. Add any additional tolerances to the table required by your vehicle.

**TABLE OF TOLERANCES**  
**(Based on the National Roadworthiness Guidelines)**

LOCATION	YOUR TOLERANCE	Suggested Tolerance
<b>STEERING</b>		
Steering wheel free play	max 100mm	max 100mm
King pin play (at outer wheel)	max 10mm	max 10mm
Ball joint play (inc. tie rods and drag arm)	max 3mm	max 3mm
King pin thrust movement	max 3mm	max 3mm
Spline connections	max 1mm radial	max 1mm radial
Oil leaks, power steering, engine, differential, gearbox	max 1 drop/ 30 secs	max 1 drop/ 30 secs
<b>BRAKES</b>		
Brake Booster push rod travel	max 80%	max 80%
Brake air hose leaks	Nil	nil
Brake lining thickness above shoe	min 1.5mm	min 1.5mm
Air brake governor cut out pressure more than	930 KPa	930 KPa
Air brake governor cut in pressure more than	550 KPa	550 KPa
<b>MECHANICAL CONNECTIONS</b>		
PINS, PINTLE HOOKS, DRAWBAR EYES	>5% wear	>5% wear
MOVEMENT BETWEEN SUB FRAME AND HINGED DRAWBAR	max 6 mm	max 6 mm
Turntable movement between upper and lower parts	max 13mm	max 13mm
<b>TYRES</b>		
Tread Depth	min 2.5mm	min 2.5mm
Tyre pressure	max 825KPa	max 825KPa
Diameter of matching tyres on same side of axle	± 25mm	± 25mm
<b>SUSPENSION</b>		
Spring Leaves displaced sideways	10% of width	10% of width
<b>WINDSCREEN</b>		
Bulls – eye fracture exceeds	16 mm diameter	16 mm diameter
Cracks more than	150 mm Long	150 mm Long
<b>FUEL TANK</b>		
LPG container dents/ creases	< 75 mm long	< 75 mm long
Depth of Dent	< 10% of width	< 10% of width

**'A' - SERVICE SCHEDULE  
TRUCK/PRIME MOVER**

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TRUCK/PRIME MOVER**

	Odometer Reading	
1	Check vehicle trip sheet and carry out necessary repairs	
2	Check springs/shock absorbers and air bag suspensions	
3	Grease all lubrication points	
4	Lift cab/bonnet, check power steering fluid, condition of belts, tensions	
	Note and report oil leaks	
5	Check break system for leaks (service and maxi)	
6	Inspect break lining wear/slack adjusters/travel/adjust if required	
7	Grease turn table/check security	

Records of this service are to be kept in the Vehicle Maintenance file detailing odometer, person conducting service and service type

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Records of faults identified and repairs are to be detailed and signed off on the vehicle trip sheet

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**'B' SERVICE SCHEDULE  
TRUCK/PRIME MOVER**

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TRUCK/PRIME MOVER**

	Odometer Reading	
1	All components of 'A' Service	
2	Carry out oil filter changes to engine gearbox etc	
3	Change fuel filters and bleed, check for leaks	
4	Change air compressor filter where applicable	
5	Check clutch wear and linkages, adjustment	
6	Check and adjust all brakes and slack adjusters	
7	Check shock absorbers and air systems	
8	Check lighting systems	
9	Check gear and movement in Pittman arm, drag arm, tie rods and spring shackles	
10	Check Service Record and change differential and gear oil if due	
11	General lubrication where required	
12	Overall visual inspection including structure and bodywork and any loose components	
Records of this service are to be kept in the Vehicle Maintenance file detailing odometer, person conducting service and service type		
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TRUCK/PRIME MOVER**

	Odometer Reading	
1	All components of 'A' Service	
2	Carry out oil filter changes to engine gearbox etc	
3	Change fuel filters and bleed, check for leaks	
4	Change air compressor filter where applicable	
5	Check clutch wear and linkages, adjustment	
6	Check and adjust all brakes and slack adjusters	
7	Check shock absorbers and air systems	
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4	Change air compressor filter where applicable	
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**'C' ANNUAL SERVICE SCHEDULE  
TRUCK/PRIME MOVER**

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TRUCK/PRIME MOVER**

		Odometer Reading	
1		All components of 'A' and 'B' Service	
2		Carry out oil and filter change to engine, gearbox differential etc as detailed in service manual	
3		Check date for air filter replacement	
4		Check trucks brake system, linings adjusters, tanks etc	
5		Check shock absorbers/air suspension	
6		Check spring leavers for damage	
7		Check steering operation	
8		Change oil in oil filled wheel bearings	
9		Check lights and lighting electrical system	
10		Re-torque all 'U' bolts and cross members	
11		Check 'wear limits' as detailed in maintenance manual	
12		Thorough inspection of vehicle by a suitably qualified and experienced person	
13		Check truck for tools, triangles, extinguishers and spares etc	
14		Carry out brake timing test if required	

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**'A' SERVICE SCHEDULE  
TRAILER/DOLLY**

**'A' SERVICE SCHEDULE  
TRAILER/DOLLY**

	Registration Number	
1	Trailer/grease all points/visual check suspension	
2	Check turn table/locking mechanisms etc	
3	Inspect break lining wear/travel/adjust if required	
4	Check ring feeder coupling automatic locking devices	
5	Check air hose couplings	
6	Check king pin for damage	
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**'C' ANNUAL SERVICE SCHEDULE  
TRAILERS & DOLLY'S**



**'C' ANNUAL SERVICE SCHEDULE  
TRAILERS & DOLLY'S**

Registration Number			
<b>Trailer Annual Service Schedule</b>		<b>A</b>	<b>B</b>
1		Trailer/grease all points/visual check suspension	
2		Check turn table/locking mechanisms etc	
3		Inspect break lining wear/travel/adjust if required	
4		Check ring feeder coupling automatic locking devices	
5		Check air hose couplings	
6		Check king pin for damage	
7		Check all lights and reflectors	
8		Check condition of number plates, mud flaps	
9		Check date of annual brake timing test and due dates	
10		Check tip pivot pin, bolts upper and lower on Ram	

**'C' ANNUAL SERVICE SCHEDULE  
TRAILERS & DOLLY'S**

Registration Number			
<b>Dolly 'A' and 'B' Annual Service Schedule</b>		<b>A</b>	<b>B</b>
1		Grease all points/visual check suspension	
2		Check turn table/locking mechanisms etc	
3		Inspect break lining wear/travel/adjust if required	
4		Check air hose couplings	
5		Check towing eye bushes	
6		Check all lights and reflectors	
7		Check condition of number plates, mud flaps	
8		Check date of annual brake timing tests and due dates	

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TRAILERS & DOLLY'S**

Registration Number			
<b>Trailer Annual Service Schedule</b>		<b>A</b>	<b>B</b>
1		Trailer/grease all points/visual check suspension	
2		Check turn table/locking mechanisms etc	
3		Inspect break lining wear/travel/adjust if required	
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6		Check king pin for damage	
7		Check all lights and reflectors	
8		Check condition of number plates, mud flaps	
9		Check date of annual brake timing test and due dates	
10		Check tip pivot pin, bolts upper and lower on Ram	

**'C' ANNUAL SERVICE SCHEDULE  
TRAILERS & DOLLY'S**

Registration Number			
<b>Dolly 'A' and 'B' Annual Service Schedule</b>		<b>A</b>	<b>B</b>
1		Grease all points/visual check suspension	
2		Check turn table/locking mechanisms etc	
3		Inspect break lining wear/travel/adjust if required	
4		Check air hose couplings	
5		Check towing eye bushes	
6		Check all lights and reflectors	
7		Check condition of number plates, mud flaps	
8		Check date of annual brake timing tests and due dates	

Records of this service are to be kept in the Vehicle Maintenance file detailing odometer, person conducting service and service type

Records of faults identified and repairs are to be detailed and signed off on the vehicle trip sheet

Note: Nothing in these checks absolves the person checking from carrying out the recommended checks detailed in the vehicle servicing schedule which remains the definitive authority on which checks should be performed on a specific vehicle

Signed: ..... Date .....

## **MAINTENANCE RECORDS**









